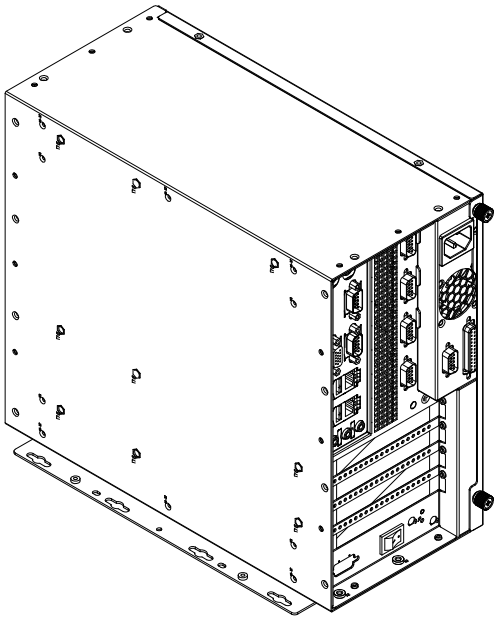
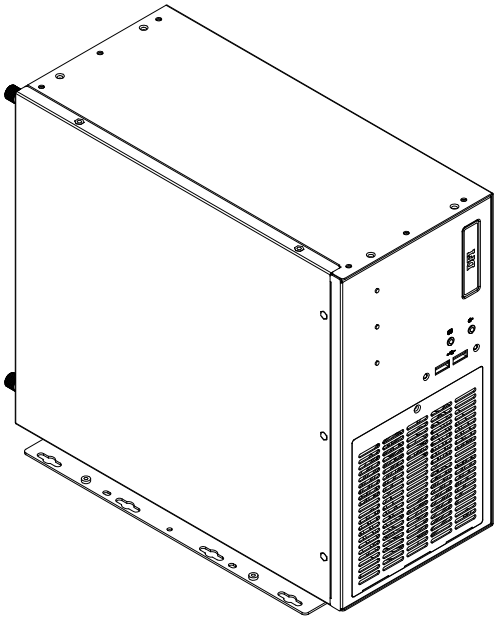
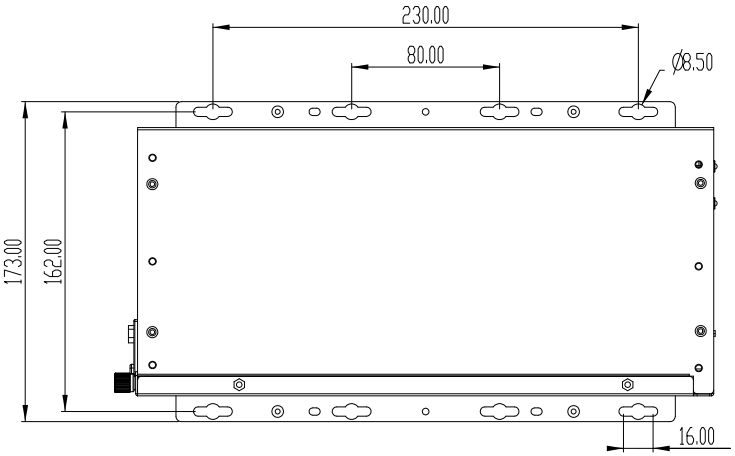
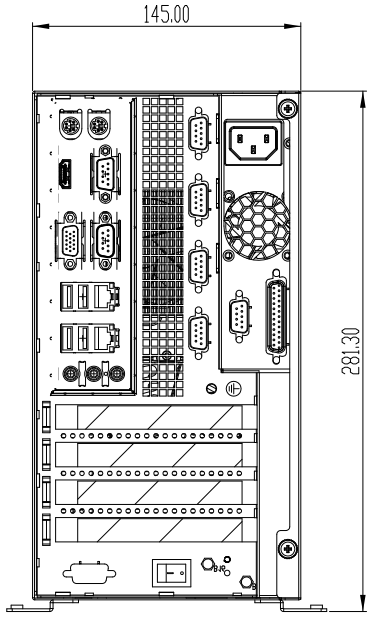
PART NO:

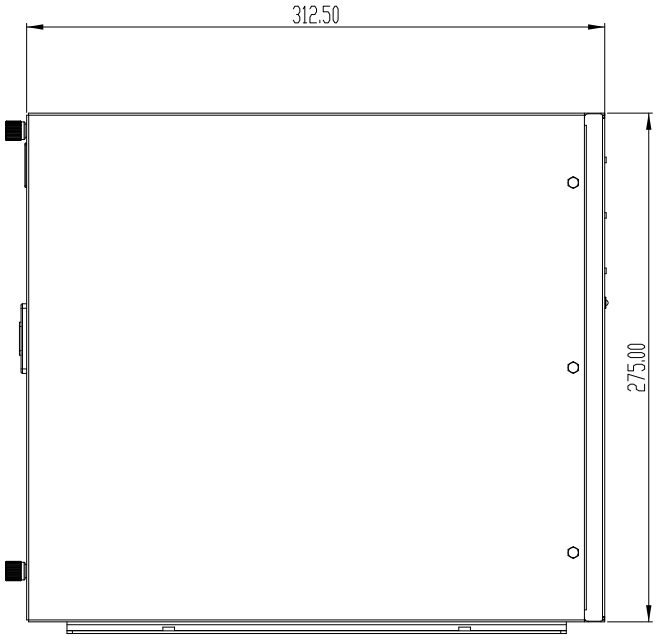
OUTLINE

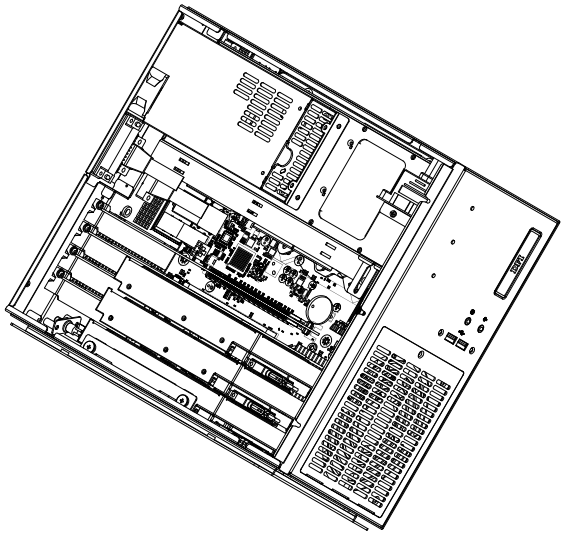


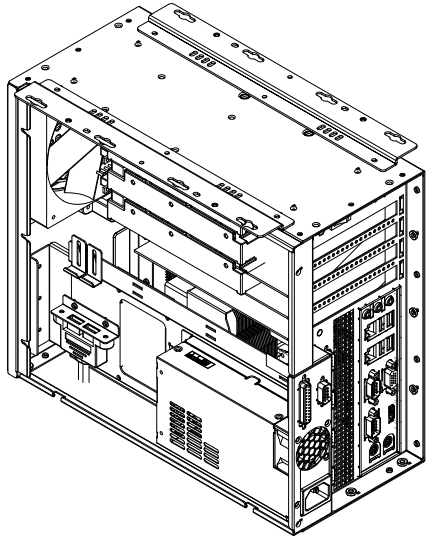












REV.	DATE	DESCRIPTION	CHANGE_BY	APPROVAL_BY	REMARKS
1	18-Oct-13	Modify ID	TED		
0	17-Oct-13	Initial	---	---	---

NOTES:
1. MATERIAL & FINISH SEE TABLE.
2. SAMPLE PART TO BE APPROVED BY QC BEFORE MASS PRODUCTION.
3. ALL PARTS TO BE FREE OF BURR & SHARP EDGE.
4. ANY NEW PARTS TO BE 100% OF QC AND NEEDED.
5. TOLERANCE SPECIFIED AS FOLLOW UNLESS OTHERWISE SPECIFIED.
   - DIMENSIONS FOR SHALL BE ROHS COMPLIANT
   - DIMENSIONS FOR
   - DIMENSIONS FOR
   - DIMENSIONS FOR
   - DIMENSIONS FOR
6. SURFACE FINISH SPECIFIED AS FOLLOW UNLESS OTHERWISE SPECIFIED.
   - FINISH SPECIFIED
   - FINISH SPECIFIED
   - FINISH SPECIFIED
   - FINISH SPECIFIED
   - FINISH SPECIFIED
7. ALL SHARP EDGE MUST BE CHAMFER OR ROUNDED.
8. ALL PARTS MUST BE CLEAN AND FREE OF DUST.
9. ALL PARTS MUST BE CLEAN AND FREE OF DUST.
10. THE TEST REPORT AND SAMPLE MUST BE APPROVED BY QC BEFORE THE TOOLING START.
11. THE LOCATION OF DATE MUST BE APPROVED BY QC BEFORE THE TOOLING START.
12. ALL PARTS MUST BE CLEAN AND FREE OF DUST.
13. ALL SHARP EDGE MUST BE CHAMFER OR ROUNDED.
14. ALL PARTS MUST BE CLEAN AND FREE OF DUST.
15. ALL PARTS MUST BE CLEAN AND FREE OF DUST.
16. ALL PARTS MUST BE CLEAN AND FREE OF DUST.
17. ALL PARTS MUST BE CLEAN AND FREE OF DUST.
18. ALL PARTS MUST BE CLEAN AND FREE OF DUST.
19. ALL PARTS MUST BE CLEAN AND FREE OF DUST.
20. ALL PARTS MUST BE CLEAN AND FREE OF DUST.

Limit (Kgf-cm)	Plastic	Aluminum	Brass	Low Carbon Steel	Stainless Steel
NC	1.0	1.3	1.8	2.8	2.3
NC4	2.6	2.8	4.0	4.5	5.3
NS	3.1	3.9	5.5	6.8	6.6
M4	7.6	9.5	13.5	15.8	16.7
M5	11.2	13.9	19.8	22.8	24.2
6#-56	1.2	1.5	2.1	2.3	2.6
8#-40	2.5	3.1	4.5	4.9	5.4
8#-32	4.4	5.5	8.3	9.1	10.0
10-32	5.0	11.3	17.2	18.5	20.6
10-32	15.9	19.9	26.9	30.8	34.4

TOLERANCE	X	X	X	V
	A	B	C	D
0~6	0.05	0.10	0.25	0~20 0.05
6~30	0.10	0.20	0.30	20~120 0.10
30~120	0.15	0.30	0.50	120~315 0.15
120~315	0.20	0.50	0.80	315~1000 0.20
315~1000	0.30	0.80	1.20	1000~2000 0.30
1000~	0.50	1.20	2.00	2000~ ---
ANGLE	1°			M3 BOSS 1°
BOSS HOLE	0.1	BURRS 0.3		STAND OFF 1.27

SCALE	1.000	UNIT	mm	SIGNATURE	DATE
COATING		MATERIAL		DRAWN: TED	17-Oct-13
PLATING		THICKNESS		CHECKED:	---
SIZE	PERSPECTIVE			APPROVE:	---
A0	Sheet 1 of 1				

DFI www.dfi.com

TITLE: Outline Dimension

MODEL: WN341

REV.